

Description/Nature of the product: Modified poly-chloroprene latex, 50% c.a in water.

Characteristics: Ideal for coupling and folding leather, eco-leather, fabrics, covers, cardboards, for producing belts, uppers, bags, wallets, heels, orthopedic insoles and for assembling insoles.

Specifications: Water based adhesive, does not leave spots, does not stiffen the leather and does not gum the needle in the seam. It is stabilized for spraying application. High tack on the surfaces, perfect hold on leather and synthetics. Quick drying and long open time. It can be used together with poly-chloroprene solvent based adhesives. Non toxic, non inflammable, non harmful.

Instructions for use: When applied on one side, couple and press while the glue is still wet. When applied on both sides, coupling can be done immediately, either after 3 minutes or up to several hours.

Remarks for use: If the open time is exceeded, bonding can be made after having warmed up at 60°C the material to bond.

Chemical and physical characteristics:

Application by:	Spray gun, roller machine
Quantity to be applied approx.:	50 g/m ² - 150 g/m ² . Depends on how absorbing the bonded substrates are
Open time:	Up to 2-4 hours, depending on the amount of adhesive used and on the kind of support.
Working temperature:	Room temperature, not below 16° C.
Catalyst:	
Mixing ratio:	
Pot-life:	
Dilution:	Demineralised water
Cleaning of tools:	Water. For removing dried adhesive residues, use ISA-VERDUNNER 111 or 220.
Solid content approx.	50 ± 1,00
Density approx.	ca.1 g/cm ³ at 20°C ± 0,02
Ph approx.	9 ± 1,00
Colour:	White
Viscosity approx.	1200(brookfield,spindle4, 50RPM) ± 400,00
Expiring from production (months)	12
Behaviour in cold:	Product is permanently damaged at temperatures below + 5°C
Flashpoint:	Not applicable

Storing conditions:

Store the sealed cans/containers in an adequate place, recommended storage temperature is not below 5°C and not above 30°C. The ideal storing condition is at a cool place and at room temperature (23°C). Protect from direct sun light.

The given information we believe is correct according to the best of our knowledge and tests. The recommendations and suggestions made herein as generally it is in any written or verbal advice or testing, are made without guarantee. In every case we urge and recommend that purchasers, before using any product, make their own tests to determine, to their own satisfaction, its suitability for their particular purpose according to their own operating conditions. The suitability of a product for an intended use shall be solely up to the user. The user accepts the products "as it is" and without warranties, expressed or implied. Warranties are given only as for our conditions of sale and delivery. Nothing contained herein is to be understood as permission or recommendation to practise a patented invention without a licence, and the purchaser should determine whether relevant patents exist.

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